# TECHNICAL INFORMATION FOR FRONT END ACCESSORY UNIT DRIVES — CONCEALED TECHNOLOGY ENSURES QUIET OPERATION

**TECHNICAL INFORMATION NR. 1023** 

#### **Technical background:**

The engine combustion cycle acceleratesand decelerates the rotary motion of thecrankshaft. This rotational imbalance is transferred to the front end accessory unit drive. As a result, the belt is subjected to strong vibrations (see fig. 1) causing unpleasant juddering noises. Increased torque fluctuations and extreme forces can occur on the alternator in particular. Two key pieces of technology have been circulated and tested with the aim of combatting these negative effects on the assembly drive:

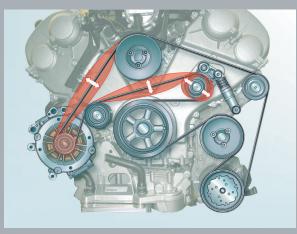
- 1) Overrunning alternator pulley
- 2) Decoupler

These components will enhance driving comfort, and also improve the service life of belt drive components and fuel consumption.

## **WICHTIGER HINWEIS:**

As these belt pulleys are exposed to wear in the same manner as tensioner pulleys, deflection pulleys and belts, RUVILLE recommends replacing the over-running alternator pulley/the decoupler when replacing the components in the assembly drive.

Note the specifications of the vehicle manufacturer!



**Fig. 1:** Sample assembly drive — Illustration of vibrations caused by the use of a con ventional rigid belt pulley on an alternator



Fig. 2: Rigid belt pulley

Various designs are used depending on the vehicle, engine and equipment. Please refer to our catalogue to ensure you choose the correct overrunning belt pulley.

For a long time, the rigid belt pulley (Fig. 2) was the standard pulley usedon an alternator. With a design predating V-ribbed pulleys with one groove, the rigid belt pulleys have been developed further so that they can be used with modern vribbed belts with multiple grooves. The sole function of the rigid belt pulley is to drive the alternator by means of the looped belt. The belt only needs to be replaced in the event of damage, corrosion or significant wear and tear unless the vehicle manufacturer recommends replacement at a service interval.



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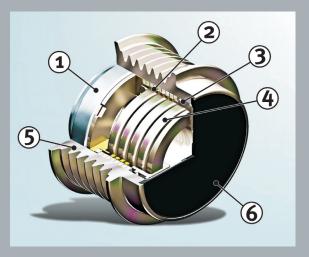


Fig. 3: Decoupler

- (1) Ball bearing
- (2) Clutch
- (3) Friction bearing
- (4) Torsion spring
- (5) Outer ring with moulded race
- (6) Cover

A decoupler is an alternator belt pulley that powers the alternator by means of a "soft" torsion spring. It absorbs the rotational imbalance, thus preventing torque fluctuations. The dynamic forces on the component bearing points within the assembly drive decrease, while the belt tensioner and the vribbed belt are protected against damage.

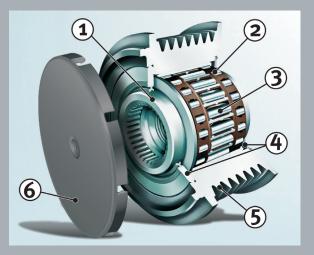


Fig. 4: Overrunning alternator pulley

- (1) Serrated inner ring
- (2) Radial support bearing
- (3) Overrunning clutch unit
- (4) Seals
- (5) Outer ring with moulded race
- (6) Cover

An overrunning alternator pulley featuresan overrunning clutch unit. This enables the alternator to be decoupled from the rotational imbalance on the crankshaft and the effects of the alternator's moment of inertia on the assembly drive and the belt vibrations are significantly reduced as a result. The force within the assembly drive is reduced, and the tensioner, pulleys and belts are subjected to smaller loads and have a longer service life.



### **INFORMATION**

The corresponding spare parts can be found in our online catalogue at www.ruville.de. Any reference to replacement part numbers for vehicle manufacturers is for comparison purposes only.

