

# FIXING SLEEVES FOR WATER PUMP 61404

TECHNICAL INFO NO. 1083

## VEHICLE MANUFACTURER / MODELS:

Scania | Serie 4 114 124, Serie 4T 114 124

## APPLIES TO ENGINES:

DSC 9 / 11 / 12

## APPLIES TO PART NO.:

RUVILLE-No.	OE-No.
61404	1 570 955

## INSTALLATION INSTRUCTIONS:

- Before installation of the new water pump, clean the sealing surfaces on the engine side.
- Replace the coolant completely and purge the cooling circuit.

## IMPORTANT NOTE!

Note the specifications of the vehicle manufacturer!

Water pump 61404 is supplied with two fixing sleeves, as the sleeves can be damaged when dismantling the water pump. It is absolutely necessary to replace these sleeves, as the fixing sleeves ensure that the water pump is correctly position.

If this is not heeded, it is possible for the water pump to fail because it cannot be mounted on the level.

When fitting the water pump, attention must be paid to the correct torque, including the sequence for tightening the screws.

Always comply with the instructions issued by the vehicle manufacturer.

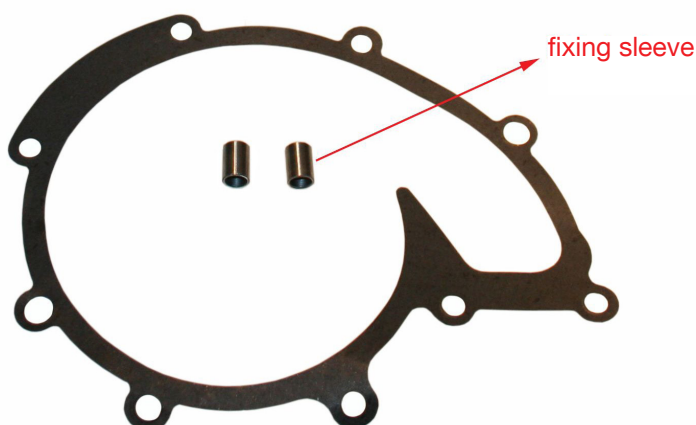
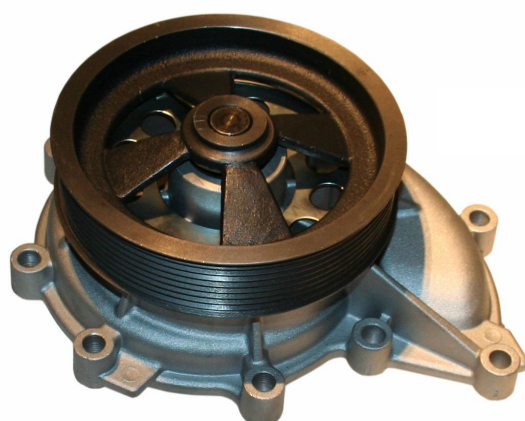


image 1: water pump 61404



## INFORMATION

Corresponding spare parts can be found in our online catalogue at [www.ruville.de](http://www.ruville.de). Where reference is made to the spare parts numbers of the vehicle manufacturers, this is only for the purposes of comparison.