

# Mounting instructions: tension roller 55321

Technical info no. 2097

## Applies to make/model:

Opel	Omega-B, Vectra-B
Saab	9-5, 900 II, 9000
Vauxhall	Omega, Vectra

## Applies to engines:

2.5 V6, 3.0 V6

## Applies to part no.:

No.	RUVILLE ref.	OE ref.
1.	55321	Opel: 56 36 417, 56 36 420, 56 36 730, 56 36 730, 6 36 385, 90466473, 90528222, 90570844, 9120501, 9128444 Saab: 4623906, 4773842 Vauxhall: 9128444

When replacing belt tensioner 55321, both tension rollers must be loosened prior to installing the timing belt.

The timing belt cannot be mounted unless the right-hand tension pulley has been loosened.

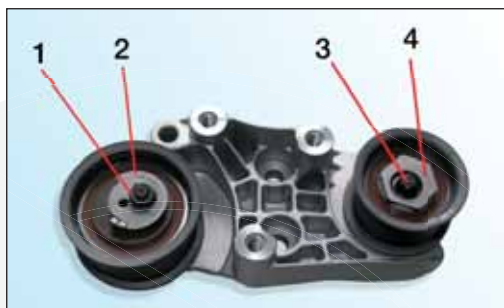
## Important note:

Observe the manufacturer's specifications when installing the belt and adjusting belt tension.

Do not use lever tools (e.g. screw drivers) to mount the timing belt.

## Instructions for correct installation:

1. Mount the new belt tensioning unit according to manufacturer specifications.
2. Loosen the tension roller nut (1)
3. Relieve the eccentric (2) of the tension roller by rotating it clockwise until it rests against the right-hand stop.
4. Loosen the deflection pulley nut (3)
5. Relieve the deflection pulley eccentric (4)
6. Mount the timing belt according manufacturer specifications.



Picture 1: 55321

The corresponding spare parts can be found in our online catalogue at [www.ruville.de](http://www.ruville.de).